P 16 E

App. F. IX-4

1944-45
(G.C)

Previous References.
G.C 263-41 (1-4,7,9)

File No. 12-44
Serial Nos. 1,2,7

Later References.
G.Secrep. No 801/44-45
G & C. 166-45 (3-4)

GENERAL AND REVENUE SECRETARIAT

Serial Nos. Three

Part B for December 1944.

SUBJECT

Spare parts for the Tunnel Kiln at the Government Porcelain Factory.

H. Nayackar
22/5/45

GCL.

GENERAL AND REVENUE SECRETARIAT.

(9fc)

NOTES. File No. 12-46

FILE HEADING.

Spare parts for the Tunnel Kiln at the Govt. Porcelain Factory

FROM The Dir. S.O.F.

No. 2608. Dated 29.6.41. Received

Diary No. 8602 | Encls. / | Spare copies - | Serial No. /

BRIEF ABSTRACT OF LETTER

Requests that the Govt. of India may be requested to grant permission to ~~export~~ import certain spare parts required by the Porcelain Factory.

NOTES AND ORDERS.

The letter of the Dir. S.O.F is for perusal: He proposes to obtain more than required in peacetime spare parts for the Tunnel kiln at the G.P.F. This order to be prepared for all contingencies and to avoid any ~~undue~~ delay long shut down of the plant as per suggestion given by Mr. Baldry of M/s Brown Boveri Ltd of Co.

The materials are proposed to be obtained

WD 077 —GPB—5,000—11-9-40

Spare parts for the Terminal Kiln at the G.P.F.

File No. 860 of 194 . | General and Revenue Secretariat

GPF 12-44

Baden, Switzerland

re M/s Brown Boveri & Co., for which special
permission from the Govt. of India is required.

Previous papers relating to the similar
cases when the Govt. of India were
approached are put up for kind perusal.

If approved a letter to the Residency
will be drafted, on the pattern
noted for orders

No values, even approximate, is
given. Possibly it is not known

22/7 XX Please log up

To 23/8/43

The file with Govt. of India letter re:
import of goods in put up as instructed
A reference has to be made first to by Indenting Officers
the Chief Controller of Imports, Delhi
(Forward Programmes Br.) with full
particulars of the goods required as stated
in Para 3 of Govt. of India letter dated
22-12-43. The Dir SOF may perhaps be
requested to furnish the particulars
to the Chief Contr.

Submd for orders

XX Please put up a draft letter to Res.

9/8 To 4/9/43 Rec'd. 4/9

Draft to the Residency is submd for consideration.

Dev Secy

To 8/9/43

3/9

6/9

Spare parts for the Tunnel Kiln at the U.P.I.

Continuation Sheet. File No. Current No. 4/C 12-44 of 8602 Page 7901/2855

Asstt. Secy. (Genl.) Ce 29/9

Sec Ce 9/X

OFFICE OF THE MINISTER FOR PUBLIC WORKS
4 OCT. 1944
No. 2377

Pol 268 Dy 12-10-44.

Residency

Requests him to move the Govt. of India to accord permission for importing the materials from Switzerland.

TYFI 14 OCT 1944 GEN. E.

Sir "A"

14/10

Letter No. F 44-44/W. dated 14-11-44 from the Secy. to the Resident stating that an application may be made direct to the Chief Controller of Imports New Delhi in the prescribed form. Previous reference is put up.

Draft to the Dir SOF stating that he may apply direct to the Chief Controller of Imports in order for consideration.

Subd. pradeep

Dep Secy) 30.11.

30/11/44

Sec Ce 1/XII

D-3618 Dy 4-12-44

To

Dir S.O.F.

Should he an application may be made direct to the Chief Controller of Imports Delhi in the prescribed form.

5/12

Spare parts for the Tunnel Kiln at the U.P.I.

Continuation Sheet. File No. Current No. 4Fc 12-44 of 8602 Page 190/J9855

Approved
Secy (Mines & Fuel) 29/9

Secy 9/10

Secy 9/X

OFFICE OF THE MINISTER FOR PUBLIC WORKS
4 OCT. 1944
No. 2377

pol 268 D 12-10-44.

Resident

Requests him to move the Govt of India to accord permission for importing the materials from Switzerland.

Letter no. F 145-44/W. dated 14-11-44 from the Secy. to the Resident stating that an application may be made direct to the Chief Controller of Imports New Delhi in the prescribed form.

Previous reference is put up.

Draft to the Dir SOF stating that he may apply direct to the Chief Controller of Imports in suitable for consideration.

Submitted please.

Dep Secy) 29/11 30.11. Secy 30/11/44

1/XII 4/12

D-3618 D 4-12-44

To

Dir S.O.F.

Kindly note an application may be made direct to the Chief Controller of Imports Delhi in the prescribed form.

5/12

I.T.C. 12-44-1

Tel. Address: "SANDAL" Bangalore.

OFFICE OF THE DIRECTOR,
SANDALWOOD OIL FACTORIES,

Bangalore, 29th June 1944

No. 2608
Rec'd. on

8602.

FROM

M.L. Narasimiengar, Esq., B.A.,B.E.,
Director, Sandalwood Oil Factories,
Bangalore.

To

The Secretary to Government,
Development Department,
Bangalore.

Sir,

Spare Parts for Electric Tunnel Kiln at
Government Porcelain Factory.

I have the honour to state that the General Manager, Govt. Porcelain Factory reports that it is necessary to have in stock certain essential spare parts required for the Electrical Tunnel Kiln. These spare parts which are listed in the appended statement are found to be very essential in order to ensure the continuous operations of the Electrical Tunnel Kiln and will enable repairs during periods of shut-downs being speedily effected. This subject was discussed with Mr. C.E. Balduf, Resident Engineer of Messrs. Brown Boveri & Co., stationed at Bangalore and he has suggested that in the present conditions it is better to be prepared for all contingencies and order more spare parts than is necessary in peace time in order to avoid safely any undue long shut-down of the plant.

In addition to the spare parts recommended by Mr. C.E.Balduf, the General Manager, Govt. Porcelain Factory, states that a further batch of spare parts are also required as separately shown in the statement.

It is proposed to obtain the above materials from Messrs. Brown Boveri & Co., Ltd., Baden, Switzerland, who supplied the Electrical Tunnel Kiln and who are the only firm who can supply the spare parts of correct specifications required by the factory. These materials could be imported from Switzerland only under the special permit from the Government of India. Necessary further action to ascertain the present day conditions etc., could be taken up through Messrs. Brown Boveri's representative, as it is necessary to obtain the special permission of the Government of India. I therefore request you to kindly move the Government to take up the matter with the Government of India, Civil Supplies and Industries Department for kindly affording the necessary permission for the import of the materials from Messrs. Brown Boveri & Co., Ltd., and payment therefor as a special case. The Porcelain Factory has been executing orders of the Supply Department and other essential consumers of Electro-Porcelain ware, the spare parts proposed to be got are very essential at the present time in order to ensure uninterrupted working of the Tunnel Kiln and keep up factory's capacity to execute orders. I may state that on a previous occasion the Government of India were pleased to accord special permit to import similar materials from Messrs. Brown Boveri

p.t.o.

Boveri and permission was arranged by the Government of India, vide correspondence ending with Development Secretary's letter No.D.5809/I&C 263-41-9 dated 11th March 1942.

I have the honour to be,
Sir,
Your most obedient servant,

M.R. Ramaswamy

DIRECTOR OF SANDALWOOD OIL FACTORIES.

By 2/6

BR.

Govt. Porcelain Factory,
Bangalore.

List of Spare parts for the Tunnel Kiln to be ordered.

-:0:-

a) For the Globar Heating Groups:

1. 4 Nos. Small contactors for the push button control of the regulating transformers.
2. 2 Nos. Tripple pole switch boxes for the auxiliary supply of the Globar Heating Zones.
3. 1 No. Wattmeter.
4. 1 No. Voltmeter.

b) For the Metallic Heating Elements:

1. 6 Nos. single pole contactors for the temperature regulation equipment of the metallic heating elements.
2. 1 No. Ammeter.

c) For the Various Drives:

1. 1No. Switchbox for the pump motor.
2. 3 Nos. Switchboxes for the two pressure fans and exhaust fan.
3. 1 No. Switch box for the drive of the wood charging drums.
4. 1 No. Switchbox for the waggon drive.

d) For the Kiln:

1. 2 Nos. Pressure Fans.
2. 1 Nos. Exhaust Fan.
3. 2 Nos. Dial Type Thermometers.

e) Metallic House pipes for 182 No. Sluice Gate Pillars of the Tunnel Kiln (Water cooling system for the Gate Pillars) . 6 Nos.

p.to.

f) Ball Bearing required for the Waggon Wheels (Tunnel Kiln wagon4for each set) 80 Sets.

g) Spare gas Extraction Tubes for the two Mohr apparatus. 24 Nos.

h) Spare Caps top for the Globar Heating element. 200 Nos.

i) Spare Caps bottom -do- 200 Nos.

J) One Spare set of Low & High Tension coils for the regulating transformer as per previous supply.

k) Thermo Couples:

1. 1000°C. 500m.m. 2 Nos. → Indicating and
2. " 700m.m. 2 Nos. → recording.
One Indicating and
One Indicating and Recording.
3. 1450°C.900 m.m. 1 No. (Indicating).
4. -do- 1200 m.m. 4 Nos. Two Indicating only
Two indicating and recording.

---
9 Nos.

(N.V.Raghunath)
General Manager,
Govt.Porcelain Factory,
Bangalore.

NVR:NRR:HAR)

C. F. No. 46]

GOVERNMENT OF MYSORE

1901
9cc

No: 960.
Encls.

OFFICE OF Office of the Director,
Sandalwood Oil Factory in Mysore,
BANGALORE.

Date 20th Sept. 1944.

SECRETARIAT
SEP 1944

To Charles E. Noronha, Esq., M.A.,
Secretary to Government,
Development Department,
Bangalore.

Sir,

Re: Spare Parts for Electric Tunnel Kiln at the Govt. Porcelain Factory.

I have the honour to invite your kind reference to my letter No.2608 dated 29-6-1944 regarding the procurement of certain important and essential spare parts for the Electric Tunnel Kiln required for the Government Porcelain Factory and request the favour of addressing the Government of India, Civil Supplies Department early, if not already done.

I have the honour to be,
Sir,
Your most obedient servant,

DIRECTOR OF SANDALWOOD OIL FACTORIES.

BR.

Appendix F. G.—1]

SUBJECT Spare parts required for the Tunnel Kiln

Section 9/c

File No. 12-44

Serial No. 2.

Diary No. of letter replied to.....

No. Rd/7685/1

To The Secy. to the Hon'ble the Resident.

General and Revenue Secretariat

( )

the *194*

Sir,

Date of issue.... 12-10-1944

I am directed to state it is considered that ~~certain spare parts are~~ necessary to have in stock ~~considered to be~~ as certain essential spare parts required for the Electric Tunnel Kiln of the Govt. Porcelain Factory, Bangalore, to ensure the continuous operation of the ~~Tunnel~~ Kiln and to enable repairs being speedily effected. A list of the spare parts required is enclosed ~~for reference~~.

Signed by Mr. Ch. Noronha

List of enclosures.....

Copied by.....

Examined by.....

WD 04161—GPB—60,000—24-10-41

It is proposed to obtain the materials from Messrs. Brown Boveri & Co. Ltd., Baden, Switzerland, who supplied the Electric Tunnel Kiln and who are the only firm who can supply the parts to correct specifications. These materials ~~can~~ could be imported from Switzerland only under a special permit from the Govt. of India. Enquiries regarding ~~the~~ cost etc., will be made through the representative of M/S Brown Boveri Ltd, for permission for this import is issued ~~could be~~ obtained. I am to request you kindly to ~~move~~ take up the matter with the Govt. of India and to arrange to obtain the necessary permission for importing the materials from Switzerland and payment thereof. ~~I may add in this connection that the Porcelain Factory is executing orders of the Govt. of India and other consumers of electric porcelain ware and it is very essential to maintain uninterrupted working of the Tunnel Kiln for the purpose.~~

G. R. S. App. F. G. 3.

GENERAL AND REVENUE SECRETARIAT.

(*Continuation sheet draft form.*)

permission to import similar materials for the Tunnel Kiln was given by the Govt. of India and communicated in your letter no. F 65-41/W dated 3.3.1942.

I have the

29/9

Dep. Secy.

D 2934 7/4

Copy w/c to the Director for information.

29/9

WD 0522—GPB—7,500—16-2 37

GOVERNMENT OF HIS HIGHNESS THE MAHARAJA OF MYSORE

General and Revenue Secretariat.

Dated Bangalore, 12 Oct. 1944

No. Rd 7688 41

FROM

Secretary to the Government of His Highness the Maharaja of Mysore, Development Department.

To

The Secretary to the Hon'ble the Resident in Mysore,
Bangalore.

Sir,

Sub: Spare parts required for the Tunnel kiln.

I am directed to state that it is considered necessary to have in stock certain essential spare parts required for the Electric tunnel kiln of the Government Porcelain Factory, Bangalore, to ensure the continuous operation of the kiln and to enable repairs being speedily effected. A list of the spare parts required is enclosed.

It is proposed to obtain the materials from Messrs. Brown Boveri and Co., Ltd., Baden, Switzerland, who supplied the electric tunnel kiln and who are the only firm who can supply the parts to correct specifications. These materials can be imported from Switzerland only under a special permit from the Government of India. Enquiries regarding cost etc., will be made through the representative of Messrs. Brown Boveri Ltd., and arrangements made for payment of the cost if permission for the import is kindly obtained. I am to request you to be so good as to move the Government of India to accord the necessary permission for importing the materials from Switzerland.

I am to add that the Porcelain Factory is executing orders of the Supply Department of the Government of India and other essential consumers of electro-porcelain ware and it is very essential to ensure uninterrupted working of the tunnel kiln.

I have the honour to be,
Sir,
Your most obedient servant,

Sd/ C. E. Narasimhan

Secretary to Government,
Development Department.

tns/3

GOVERNMENT OF HIS HIGHNESS THE MAHARAJA OF MYSORE

General and Revenue Secretariat

Memo. No. D 2434 Dated 12-5-44

Copy of the foregoing is forwarded with compliments to the Director, Sandal Oil Factory, for information.

By Order,

12/5/44

For Secretary to Govt,
Development Department.

o/c.

2855 Pol 1556

No.F.143-44/W.

From - The Secretary to the Hon'ble the Resident in Mysore.
To - The Secretary to the Government of His Highness the Maharaja of Mysore, Development Department, Bangalore.

Dated Bangalore, the 14th November 1944.

Spare parts required by the Government of Mysore for the Electric Tunnel Kiln of the Porcelain Factory at Bangalore.

Sir,

With reference to your letter No.Pol.768/I&C, dated the 12th October 1944, I am directed to suggest at the instance of the Government of India that you may apply direct to the Chief Controller of Imports, New Delhi in the prescribed form, copies of which were forwarded to you with my letter No.F.51-41/W, dated the 10th August 1944.

I have the honour to be, Sir,
Your most obedient servant,

SECRETARY TO THE RESIDENT

MAP:

r of Assam,
llong.

Colonel
B.E., D.S.O.,
vernor General and Chief
sioner in Baluchistan, Quetta.

Scy. 350/41

o, Baluchistan Intelligence
u,. Quetta.

in Kalat.

rd.,
t, Loralai.

I.A.,
Agent, Mekran.

in.

T/3618 Dte 12-Dec-7

To

The Dir SOF.

Sir,

Spare parts required for the Tunnel Kiln at the Govt. Porcelain Factory. ——.

I am directed to refer to memo. no. D. 24134 dated 12-10-44, forwarding a copy of letter no. Pol. 768 / Dte 12-44-2, dated, 12-10-44, to the Secy to the Govt of the Resident, & on the above subject, and ~~directed~~ to state that an application may be made direct to the Chief Controller of Imports, New Delhi, in the prescribed form published on Pre page 449-450, Part III

Sec^n. I. of the Mysore Gazette
dated 31.8.44.

I have ch

Ca... 1/XII

To ~~Finance~~ Revenue Secy

30/11/44 29/11.